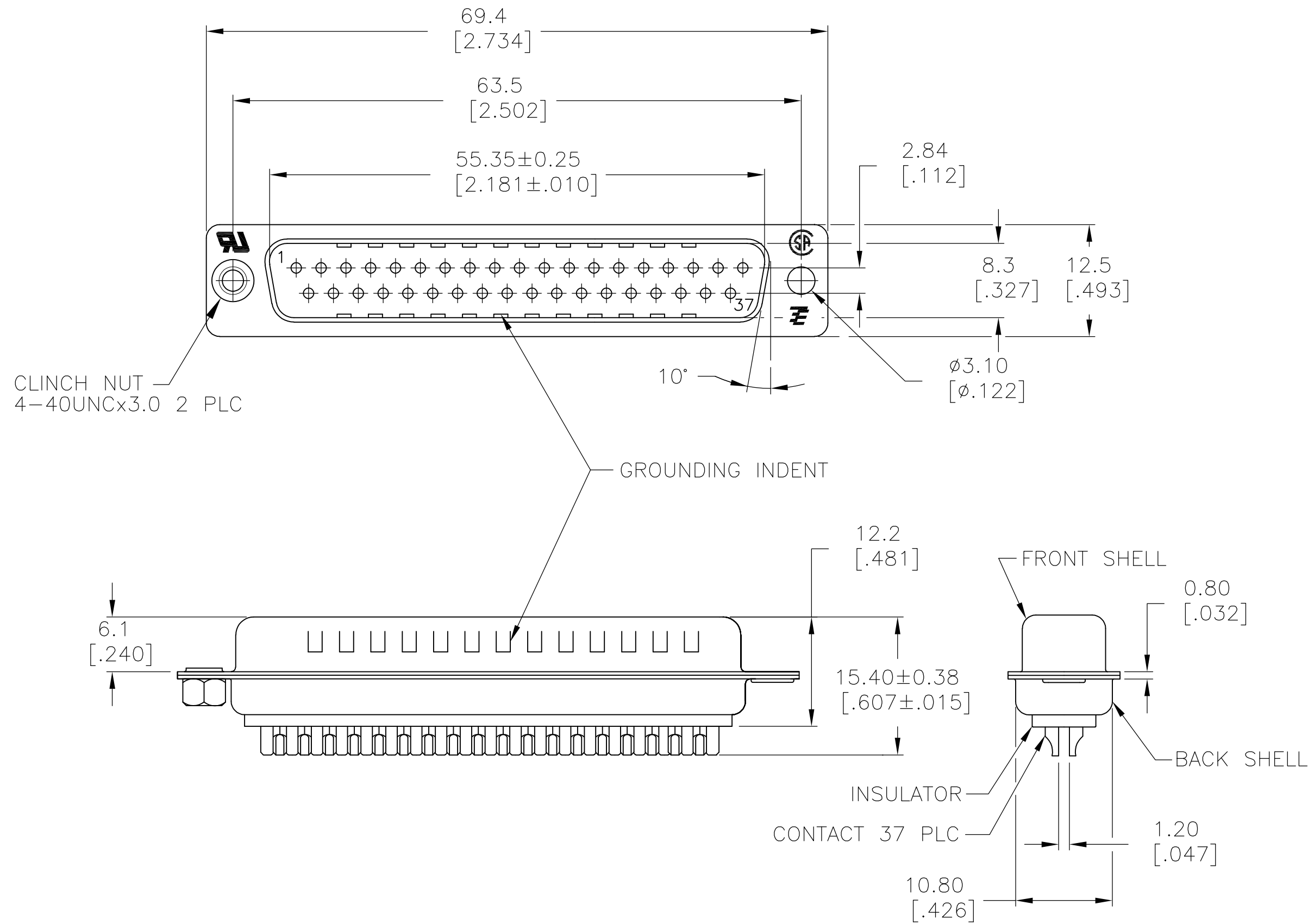


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
GP	00	U	REVISED PER ECO-12-010968	08OCT2012	CJV	CWR	



- 1 MATERIAL:
FRONT INSULATOR: PBT, 30 %GF, UL94V-0, BLACK COLOR
BACK INSULATOR: PBT, 30 %GF, UL94V-0, BLACK COLOR
CONTACT: BRASS
FRONT SHELL: STEEL
BACK SHELL: STEEL
CLINCH NUTS: BRASS
- 2 FINISH:
CONTACT: GOLD PLATING 0.00002[.0000008] MIN ON CONTACT AREA 0.00229 [.000090] MIN TIN-LEAD PLATING ALL OVER 0.00127[.000050] MIN NICKEL
- 3 CONTACT: GOLD PLATING 0.00076[.000030] MIN ON CONTACT AREA 0.00229 [.000090] MIN TIN-LEAD PLATING ALL OVER 0.00127[.000050] MIN NICKEL
- 4 SHELL: BRIGHT TIN 0.0241[.000095] MIN FULL SHELL
- 5 SHELL: BLUE ZINC: 0.00508[.000200] - 0.00762[.000300] OVER ENTIRE SHELL
- 6 CONTACT: GOLD PLATING 0.00002[.0000008] MIN ON CONTACT AREA 0.00229 [.000090] MIN HOT DIPPED TIN-COPPER PLATING ALL OVER 0.00127[.000050] MIN NICKEL
- 7 CLINCH NUTS: NICKEL PLATING .00305-.00508[.000120-.000200]
- 8 SPECIFICATION
ELECTRICAL CHARACTERISTICS: CURRENT RATING: 3 AMPERES
DIELECTRIC WITHSTANDING VOLTAGE: AC 1000V r.m.s
INSULATION RESISTANCE: 5000 MEGOHMS MINIMUM AT DC 500V
CONTACT RESISTANCE: 10 MILLIOHMS MAXIMUM.
- 9 ROHS 2002/95/EC COMPLIANT
- 10 PLUG ASSEMBLY MATES WITH ANY 37 POSITION RECEPTACLE IN AMPLIMITE SERIES
- 11 SOLDER CUP WILL ACCOMMODATE 20 MAX AWG WIRE.
- 12 CONTACT: GOLD PLATING 0.00076[.000030] MIN ON CONTACT AREA 0.00229[.000090] MIN HOT DIPPED TIN-COPPER ALL OVER 0.00127[.000050] MIN NICKEL PLATING
- 13 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

REVISION	DESCRIPTION	DATE	BY	CHKD	APPD	REV
1	STANDARD	NO	NO	6	5	5-747916-4
2	STANDARD	YES	YES	6	4	5-747916-6
3	STANDARD	NO	YES	12	4	5-747916-5
4	STANDARD	NO	YES	6	4	5-747916-2
5	STANDARD	NO	YES	6	4	747916-7
6	STANDARD	YES	YES	2	4	747916-6
7	STANDARD	NO	YES	3	4	747916-5
8	STANDARD	NO	NO	2	5	747916-4
9	STANDARD	NO	YES	2	4	747916-2
10	PACKAGING TYPE	CLINCH NUTS	GROUNDING INDENTS	CONTACTS	SHELLS	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009

DWN: M. BINNER 04MAR03
 CHK: R. BENDORF 05MAR03
 APVD: R. BENDORF 05MAR03

TE Connectivity

PLUG ASSEMBLY, SOLDER CUP, SIZE 4, 37 POSN, HD-20, AMPLIMITE

SIZE: A2 CAGE CODE: 00779 DRAWING NO: C-747916 RESTRICTED TO: -

SCALE: 2:1 SHEET: 1 of 1 REV: U

MATERIAL: 1 FINISH: SEE TABLE

TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC ± -
 1 PLC ± 0.25
 2 PLC ± 0.13
 3 PLC ± 0.05
 4 PLC ± -
 ANGLES ± 4°